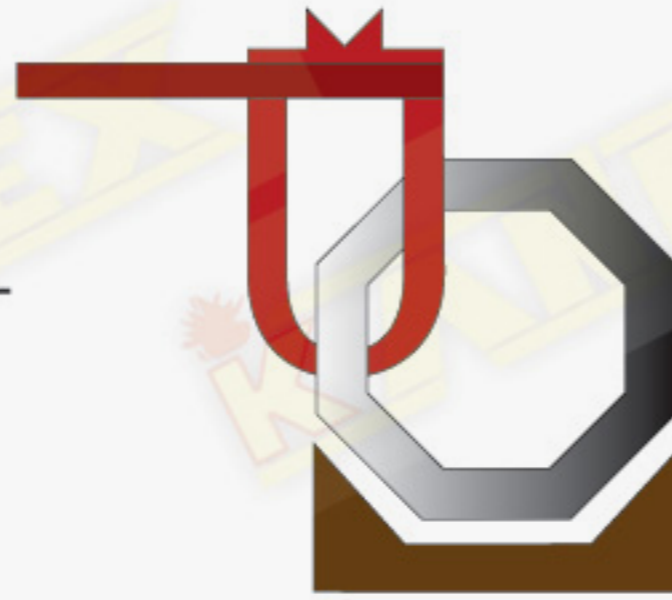


SCHEMATIC DETAILS OF PRODUCTION PROCESS FOR CARBON DIOXIDE TYPE FIRE EXTINGUISHERS

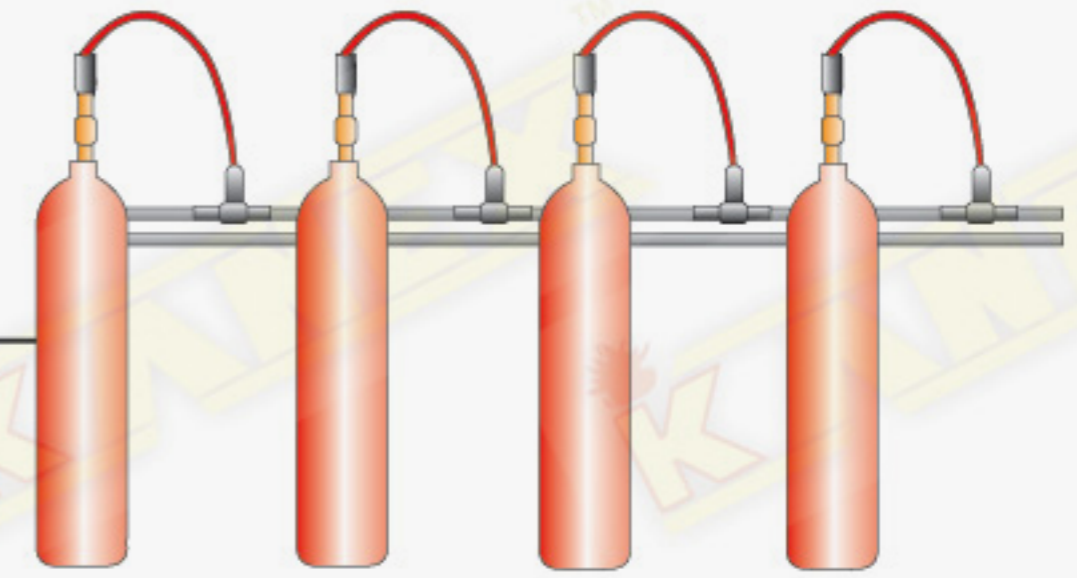
1) Co2 Empty Cylinder (Plates & Other Materials)



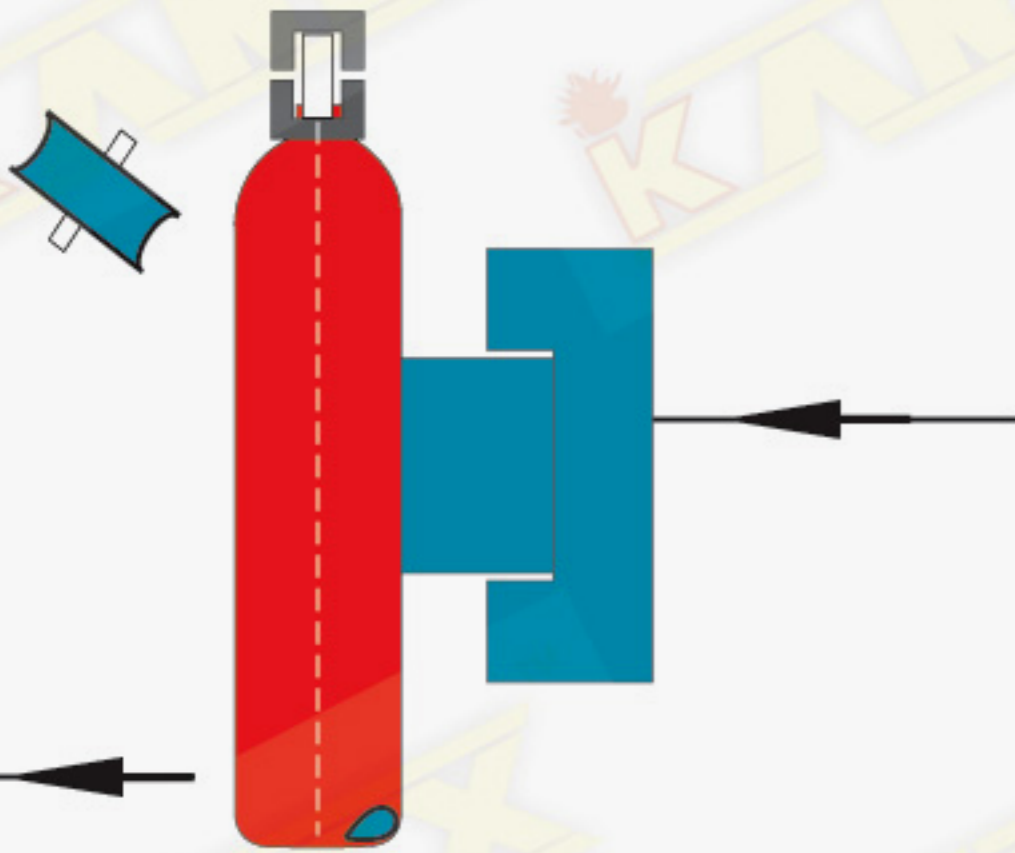
2) Receiving Inspection



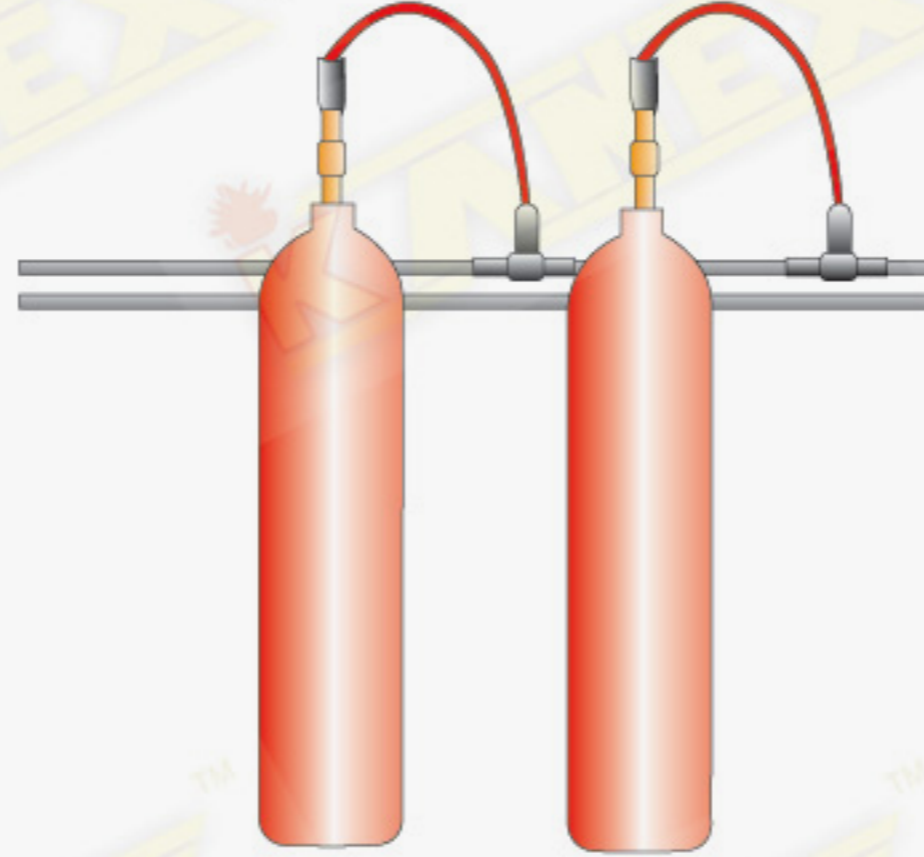
3) Hydrotesting Units



6) Stamping (EWWF)



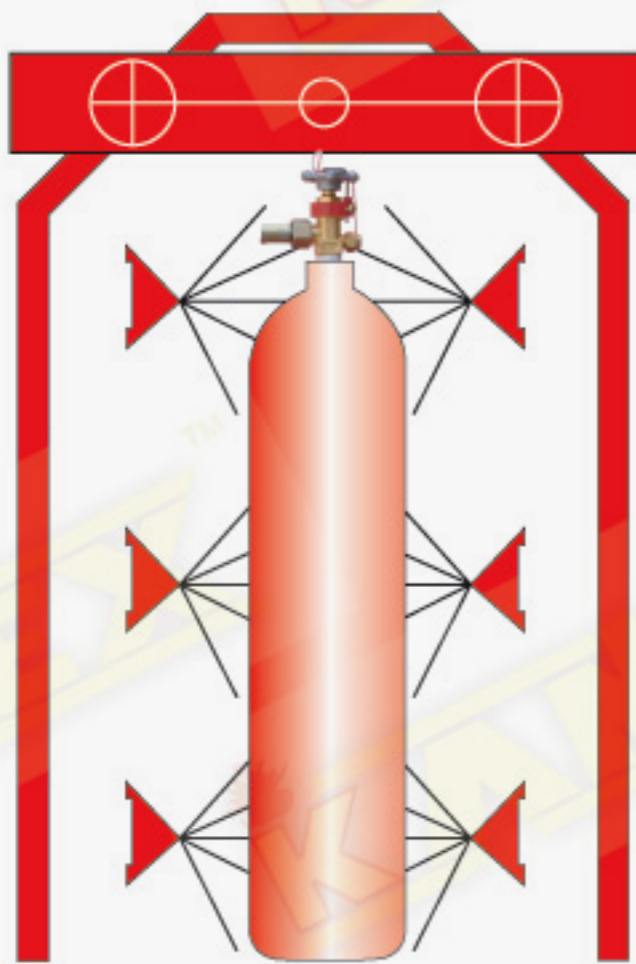
5) CO2 Gas Filling



4) Assembling Valve, Cap, Cartridge (CCOE Approved)



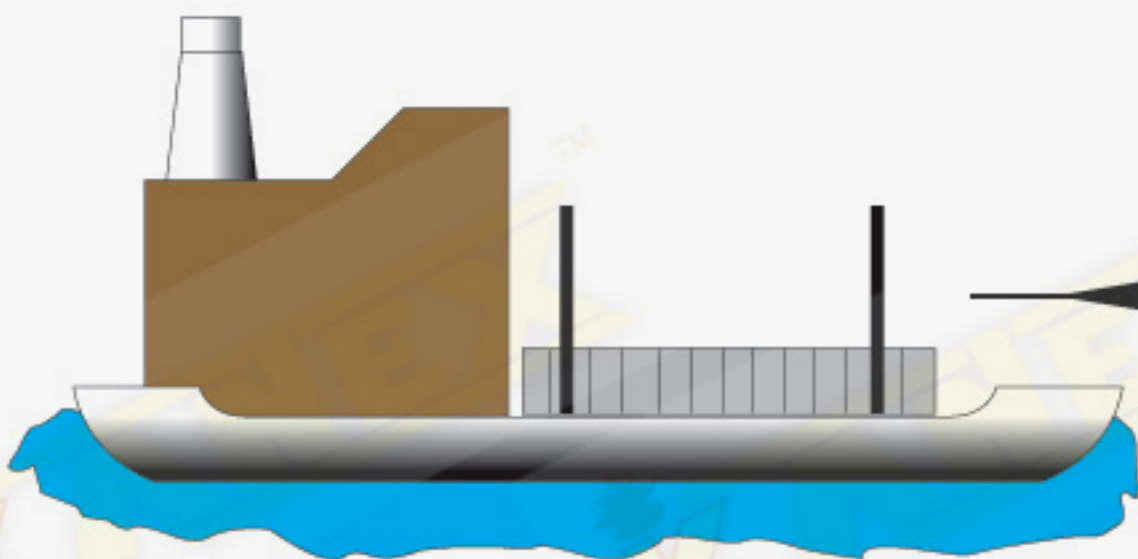
7) Painting



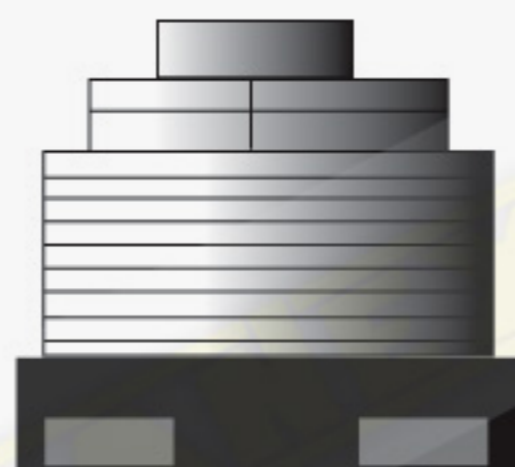
8) Assembling Neck, Handle / Hose, Horn & Labeling



11) Despatch



10) Packing in to Finished Products



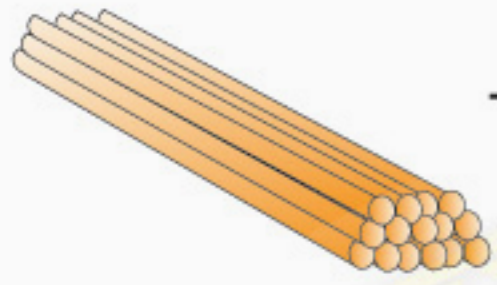
9) Final & Visual Inspection



Note: Stagewise & Online inspection at every stage of production.

SCHEMATIC DETAILS OF PRODUCTION PROCESS FOR CONVENTIONAL & STORED PRESSURE FIRE EXTINGUISHERS

1) Receiving Materials
(Plates & Other Materials)



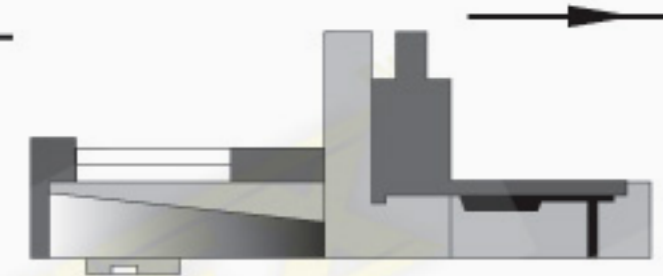
2) Receiving Inspection



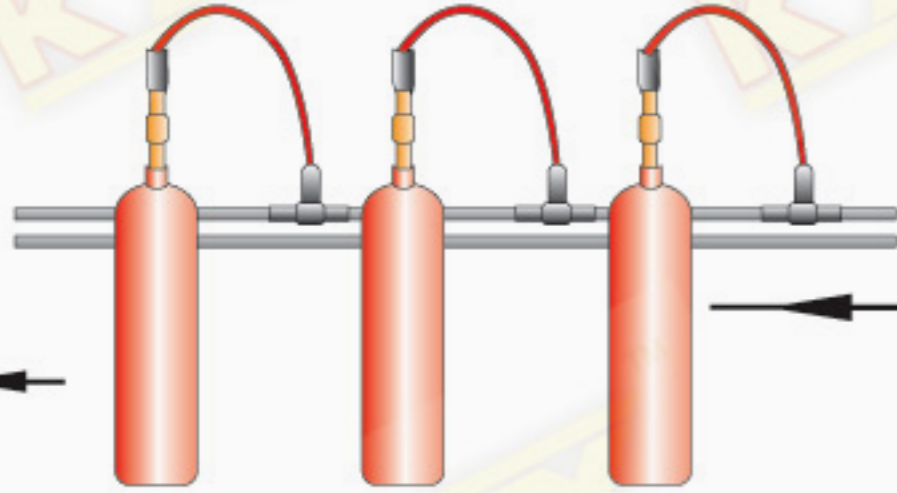
3) Material Identification



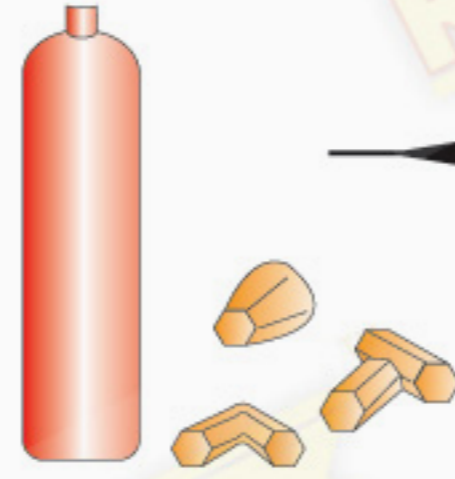
4) Cuttings & Shearings



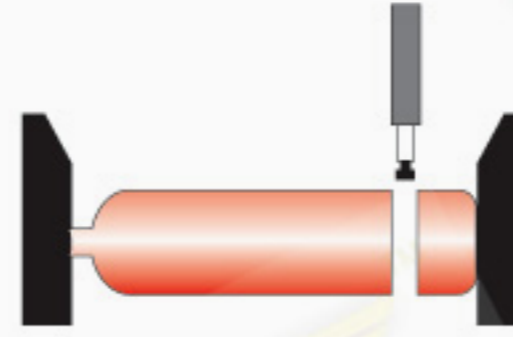
7) Hydrotestings Units



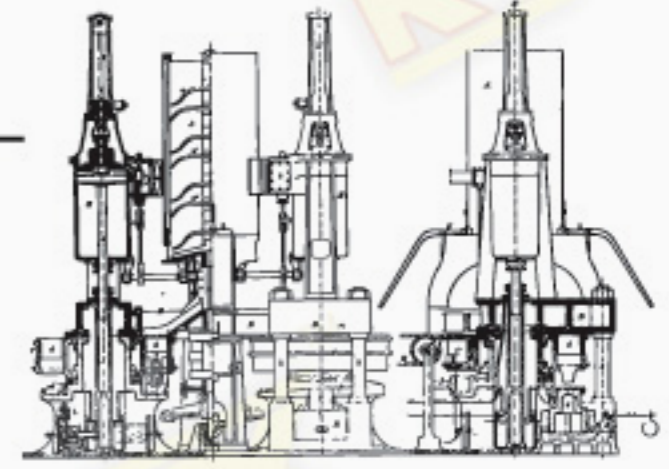
6(A) Welded Fittings



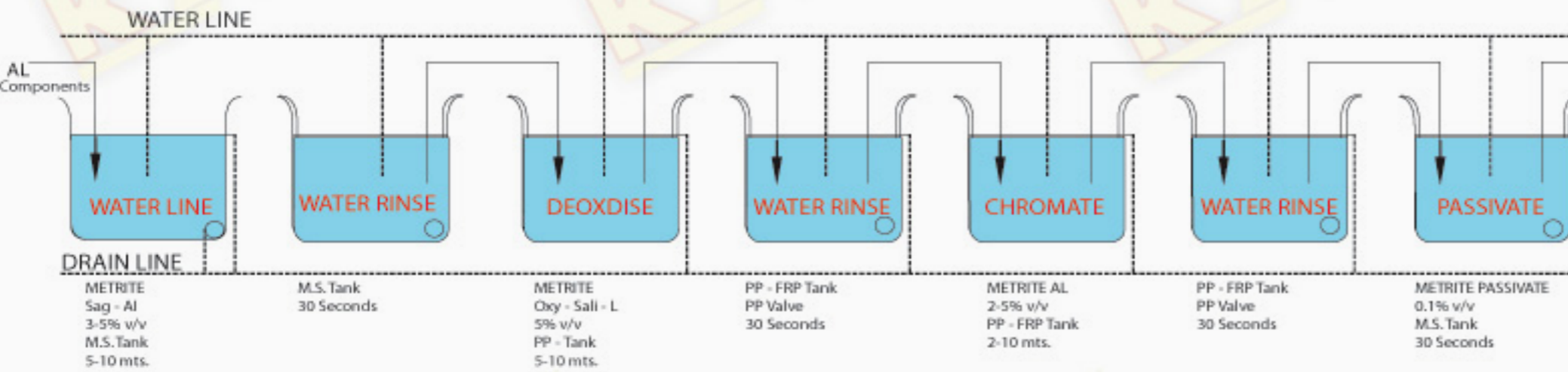
6) Welded Fittings



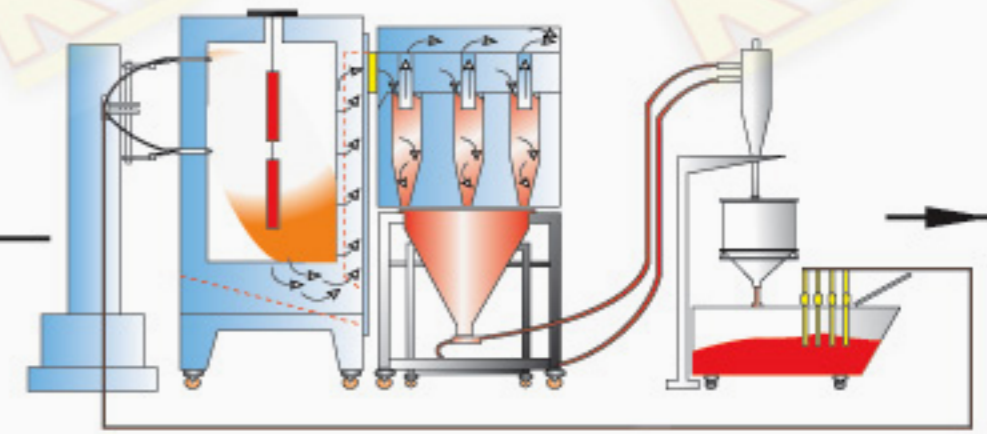
5) Deep Drawing



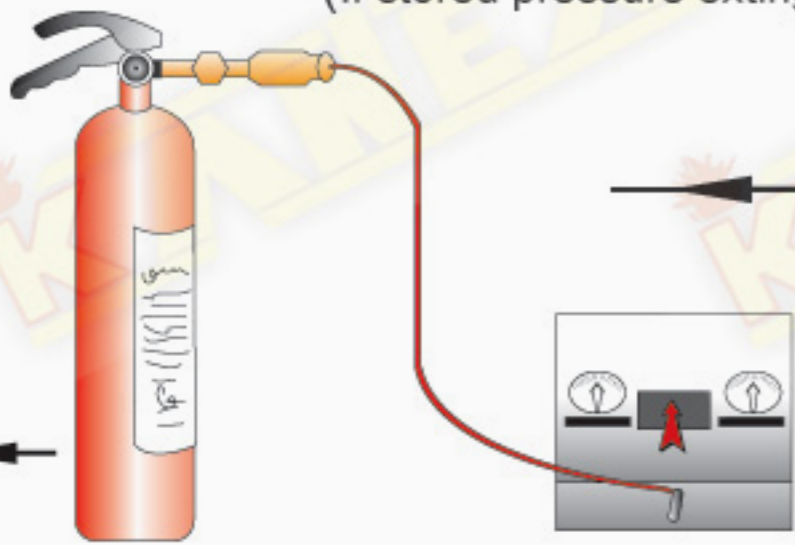
8) Seven Time Proseses



9) Powder Booth



13) Nitrogen Filling Units
(If stored pressure extinguisher)



12) Assembling Valve, Cap, Cartridge



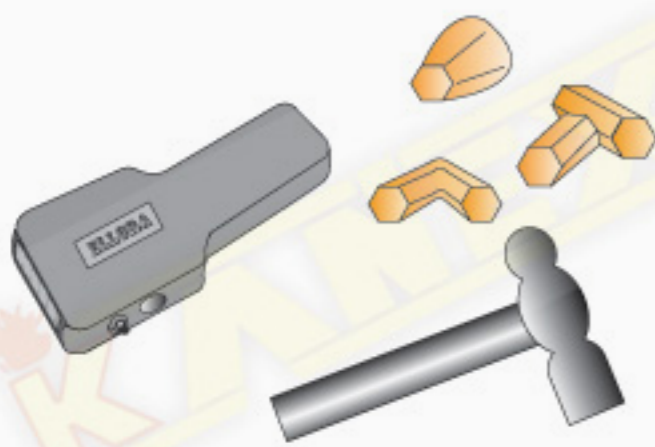
11) Powder Filling



10) Oven



14) Marking (PRODUCT MARK)



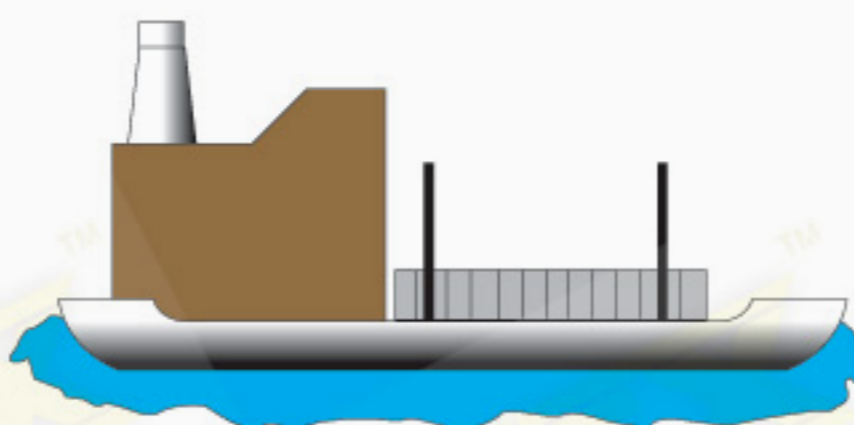
15) Labiling



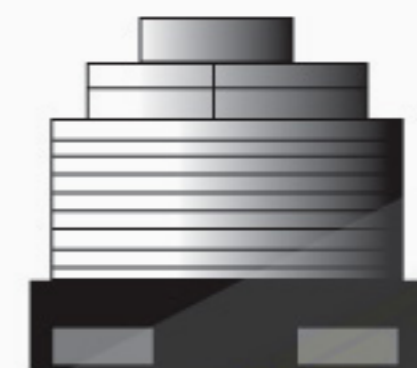
16) Final & Visual Inspection



18) Despatch (Export / Domestic)



17) Packing in to Finished Products



Note: Stagewise & Online inspection at every stage of production.